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# Investigation of Gamma and High Energy Electron Dose Effect on a MOEM Sun Sensor Developed for Micro Satellite Applications

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## Abstract

High accuracy micro sun sensors (i.e., with angular resolution better than  $0.1^\circ$ ) for space applications are designed and developed using n<sup>+</sup>/p junction twin triangular silicon photo detectors (planar process) anodically bonded with micro-optics (Corning 7740) that have an etch cavity depth of around 100  $\mu\text{m}$  on one side and a 300  $\mu\text{m}$  wide slit patterned on high optical density black chrome on the other side. This sensor configuration determines sun angle by taking differential current outputs from the individual photo-detectors. The normalization technique adopted makes the output independent of flux variations, ambient temperature fluctuations, and cosine effect of incidence. Micro sun sensor devices, for which field of view is around  $\pm 50^\circ$ , are characterized for sensor performance, including mainly sensitivity and non-linearity in the linear range of  $\pm 25^\circ$ . Achieved sensitivity and non-linearity of these devices are 140 mV/deg and better than 10%, respectively. In addition, the effect of gamma and electron irradiation on the sensor's performance was studied. Two devices were subjected to gamma radiation (dose = 100 krad), with a rate of 23 rad/s using Co-60 source, with a finding of no gamma radiation effect on sensor voltage output. Post-sensor performance evaluation of the two devices that underwent electron irradiation of energy 8–10 MeV with a fluence of  $2 \times 10^{13}/\text{cm}^2$  revealed that sun presence, non-linearity, and sensitivity are varied. The high energy particle irradiation effect was studied with the help of analytical models, and variation was substantiated quantitatively.

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## 1. Introduction

Sun sensors are used in the control and determination of spacecraft attitude. The Laboratory for Electro-Optics Systems (LEOS) has initiated activity to use a

micro-electro-mechanical (MEMS) fabrication route combined with planar silicon processing technology for the development of high accuracy, low mass, low volume, miniaturized sun sensors (i.e., micro sun sen-

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